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Bioxid Oy
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"A matrix band"
(Matriisinauha)

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The application has according to an entry made in the register of patent applications on 24.05.2004 been assigned to Stick Tech Oy, Turku.

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Marketta Tehikoski
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Osoite: Arkadiankatu 6 A
P.O.Box 1160
FIN-00101 Helsinki, FINLAND

Puhelin: 09 6939 500
Telephone: + 358 9 6939 500

Telefax: 09 6939 5328
Telefax: + 358 9 6939 5328

A MATRIX BAND

MATRIISINAUHA

MATRISBAND

5 FIELD OF THE INVENTION

This invention relates to a dental matrix band. The invention further relates to a dental restoration kit, a prepreg as well as to the use of the present matrix band.

BACKGROUND OF THE INVENTION

10 The publications and other materials used herein to illuminate the background of the invention, and in particular, the cases to provide additional details respecting the practice, are incorporated by reference.

15 It is common dental practice to use metal or polymer matrix band in fabrication of dental restorations, such as fillings of composite resins. The matrix band gives support for the non-polymerized restorative composite resin before it is polymerized. Another meaning of the matrix band is to help dentist to form the filling to the desired form, i.e. giving for instance good approximal contacts to the adjacent teeth. The dentist has used various types of matrix bands for many decades in the tooth filling process. Matrix bands have been described in the patent literature e.g. US 1,255,109, US 2,310,448, US 2,594,367 and US 5,380,198. The matrix band is also referred to as matrix strip in the
20 literature.

The problem related to the state-of-the-art matrix bands relates to the removal of the matrix bands after the composite resin has been polymerized. The removal causes a gap between the filling and adjacent tooth. For example, typical thickness for a dental matrix band made of Mylar® (a polyester) film is 0,05 mm.

25 The matrix band should also be transparent in order facilitate the photo polymerization of the restorative composite resin through the matrix band. Metallic matrix bands do not facilitate photopolymerization through the matrix band.

One additional problem related to the dental fillings is recurrent cusp fractures besides the filling although the composite resin should support the cusps and reinforce the tooth by good adhesion of the composite resin restoration to the tooth.

OBJECTS AND SUMMARY OF THE INVENTION

- 5 The object of this invention is to provide a matrix band that solves the above-mentioned problems. It is especially an object of the present invention to provide a matrix band that allows to minimize or to completely avoid the formation of a gap between the filling formed and the adjacent tooth.

- 10 A further object of this invention is to provide a matrix band that minimizes the cusp fractures besides the filling formed.

The above-mentioned problems are solved by the matrix band according to the present invention. The matrix band according to the invention is characterized in that it comprises fibers and a matrix, at least a proportion of said matrix being at least partially uncured.

- 15 The present invention also relates to a dental restoration kit comprising a matrix band according to the present invention, a restorative dental composite and an adhesive.

The invention further relates to a prepreg for use as a matrix band as well as to the use of the present matrix band for the manufacturing of a dental restoration, a dental bridge or a dental crown and in dental and medical applications.

- 20 The prepreg according to the invention comprises fibers and a matrix, at least a proportion of said matrix being at least partially uncured.

DETAILED DESCRIPTION OF THE INVENTION

The invention is disclosed in the appended claims.

- 25 The matrix band according to the invention is characterized in that it comprises fibers and a matrix, at least a proportion of said matrix being at least partially uncured.

In this application, by curing it is meant polymerization and/or crosslinking. By matrix, it is understood the continuous phase of the composition and by uncured matrix it is meant a matrix that is in its deformable state but that can be cured, i.e. hardened, to a

non-deformable state. The uncured matrix may already comprise some long chains but it is essentially not yet polymerized and/or crosslinked. By prepreg, it is meant a semi-manufactured product, that is, a product that is no or partly polymerized yet still deformable. The polymerization of a prepreg leads to a composite. The words
5 "composite" and "cured prepreg" may be used interchangeably. "Dental restoration" is used as meaning typical dental fillings but also as a general term to include all dental repairs, such as crowns and bridges.

The matrix band according to the present invention thus comprises both fibers and a matrix. By the matrix, it is meant the resin material between and optionally on the
10 fibers that wets the fibers. Some examples of suitable fibers and materials for the matrix are given below. At least a proportion of said matrix is at least partially uncured, i.e. at least a proportion of it can be further polymerized and/or crosslinked. Furthermore, said at least a proportion of said matrix is capable of chemical and/or mechanical bonding, i.e. it can be polymerized and/or crosslinked, as said above, but it
15 can also form mechanical bonding, such as interlocking or a structure known as interpenetrating networks. It may also be porous and thus capable of mechanical bonding.

Fiber-reinforced composite technology has been introduced to dentistry during late 1990's mainly for reinforcing dentures against cracks and to make fiber-reinforced
20 composite fixed partial dentures. Its use in the present application, i.e. a matrix band, has however not been suggested earlier.

This invention thus consists of a combination of fiber-reinforced composite technologies to form a dental matrix band. With the present invention it is possible to provide a new approach to make tooth filling and at same time to reinforce the tooth
25 structure to prevent the cusp fractures, or to stabilize tooth with existing minor fractures. Further advantages can also be achieved e.g. the prevention of marginal leakage between filling and tooth, when the fiber-reinforced composite is covering the border area between the filling and tooth.

The intention of the matrix band according to the present invention is to be attached to
30 the filling composite resin and to form an integral part of the tooth-filling system after the filling composite resin has been cured. Thus, the matrix band is not removed after making the filling. The invention further benefits the tooth-filling system by offering

protection for cusps against fractures by encapsulating the cusps with the matrix band and to minimize the microleakage by covering the border region of the filling and tooth. The matrix band can also be used to encapsulate old restorations and dental bridges. It is also especially suitable to be used to encapsulate frameworks of fiber-reinforced composite bridges to the abutment teeth.

The present invention thus solves the problems mentioned above, i.e. it provides a matrix band that allows to minimize or to completely avoid the formation of a gap between the filling formed and the adjacent tooth. Furthermore, it provides a matrix band that minimizes the cusp fractures besides the filling formed.

- 10 The matrix band according to the present invention is made of fiber-reinforced composite materials, for example such as those described in patent US 6,197,410 (herein incorporated by reference). According to an embodiment of the invention, the matrix band is made of woven glass fibers wetted with the highly viscous resin. It also possible that all of the resin matrix of the fiber-reinforced composite matrix band is at least partially in its non-cured form when the matrix band is placed on tooth.
- 15 According to an embodiment, it is also possible to have the matrix of the matrix band to be in a cured form at one part of the band and no or partly cured form in another part of the band. In this latter case, it is preferred to have a cured matrix part, i.e. rigid part at margin of the band to help placing the matrix band into the gingival pocket. In the case of a cured matrix, it is preferred to have a porous polymer matrix allowing formation of interpenetrating polymer network bonding between the restorative composite resin and the matrix band to ensure attachment of the matrix to the composite filling. A polymer matrix of this type has been described in patent US 6,197,410. If the matrix of the matrix band is in its non-cured form when the matrix is used, then once the restorative composite resin (by restorative composite resin, it is meant the filling material of the tooth cavity) is cured, the attachment of the matrix band is based on the polymerization and/or crosslinking by free radical polymerization of the monomers of the matrix of the matrix band and on the polymerization and/or crosslinking of the monomers of the restorative composite resin, at the same time.
- 25
- 30 When the matrix band according to the present invention is used, it is placed totally or partially around the remaining tooth being in contact with the possible adjacent tooth. When the restorative resin is applied to the cavity, it becomes into contact with the matrix band. During the curing of the restorative composite resin, the matrix of the

matrix band is also cured and attached to the composite. At the same time, the matrix band covers the tooth substance underneath and encapsulates the tooth. The encapsulation by the fiber-reinforced matrix band reinforces the tooth-filling system against fractures of tooth. The filling is preferably finished and polished in conventional means and it is possible to cover the matrix band with restorative composite resin to increase the wear resistance of the surface of the matrix band.

When the matrix band according to the present invention is used as a part of a fiber-reinforced composite bridge, the matrix band is placed over the framework and abutment tooth to encapsulate the tooth, possible fillings of the tooth and partially or totally the framework of the bridge. The matrix band encapsulation can be made for the bridges and restorations made by direct technique, by indirect technique or by their combination. The matrix band will remain as an integral part of the tooth-bridge or more generally, tooth-restoration system.

It is also possible to overlay the matrix band that has been cured with a layer of restorative composite resin to reshape the tooth morphology to fulfill the needs of the occlusion. By this, the attached matrix band supports the composite resin that has been used to reshape the tooth.

The fiber or fibers used in the composition may be any fiber known *per se* that are compatible with the matrix used and a person skilled in the art will be able to readily assess which fiber is the most suitable for the intended application.

The fibers may for example be selected from a group consisting of inert glass fibers (such as S or E glass), bioactive glass fibers, silica fibers, quartz fibers, ceramic fibers, carbon/graphite fibers, aramid fibers, ceramic fibers, poly(p-phenylene-2,6-benzobisoxazole) fibers (PBO), poly(2,6-diimidazo(4,5-b4',5'-e)pyridinylene-1,4(2,5-dihydro)phenylene fibers (PIPD), polyolefin fibers, fibers prepared from copolymers of olefins, polyester fibers, polyamide fibers, polyacrylic fibers, sol-gel processed silica fibers, collagen fibers, cellulose fibers and modified cellulose fibers. Any combination of said fibers may be used. Poly(p-phenylene-2,6-benzobisoxazole) fibers and poly(2,6-diimidazo(4,5-b4',5'-e)pyridinylene-1,4(2,5-dihydro)phenylene fibers belong to a group called rigid-rod polymer fibers. It is obvious to a person skilled in the art that any other known fibers may be used in the present invention, provided it is possible to obtain a suitable adhesion between said fibers and matrix, in order to

achieve the desired mechanical properties. In dental applications the most suitable fibers are, at the moment, glass fibers due to their good cosmetic and esthetic properties and because the glass fibers allow light polymerization to be performed through the matrix band.

- 5 The fibers of the matrix band may be in any desired form, such as continuous fibers, chopped fibers or in the form of woven or nonwoven mat or sheet. The orientation of the fibers may be unidirectional, bidirectional, tridirectional or have a random orientation.

10 The matrix of the matrix band may be made of any suitable monomer or polymer or a mixture of them.

The matrix of the matrix band may comprise monomers selected from the group consisting of methyl acrylate, ethyl acrylate, propyl acrylate, isopropyl acrylate, n-hexyl acrylate, styryl acrylate, allyl acrylate, methyl methacrylate, ethyl methacrylate, propyl methacrylate, isopropyl methacrylate, n-butyl methacrylate, isobutyl
 15 methacrylate, 2-ethylhexyl methacrylate, cyclohexyl methacrylate, isobornyl methacrylate, tetrahydrofurfuryl methacrylate, benzyl methacrylate, morpholinoethyl methacrylate, diurethane dimethacrylate, acetoacetoxy ethyl methacrylate (AAEM), methacrylate functionalized dendrimers, other methacrylated hyperbranched oligomers, hydroxymethyl methacrylate, hydroxymethyl acrylate, hydroxyethyl methacrylate,
 20 hydroxyethyl acrylate, hydroxypropyl methacrylate, hydroxypropyl acrylate, tetrahydrofurfuryl methacrylate, tetrahydrofurfuryl acrylate, glycidyl methacrylate, glycidyl acrylate, triethylene glycol diacrylate, tetraethylene glycol dimethacrylate, tetraethylene glycol diacrylate, trimethylolethane trimethacrylate, trimethylolpropane trimethacrylate, pentaerythritol trimethacrylate, trimethylolethane triacrylate,
 25 trimethylolpropane triacrylate, pentaerythritol triacrylate, pentaerythritol tetramethacrylate, pentaerythritol tetra-acrylate, ethylene dimethacrylate, ethylene diacrylate, ethylene glycol dimethacrylate, diethylene glycol dimethacrylate, triethylene glycol dimethacrylate (TEGDMA), ethylene glycol diacrylate, diethyleneglycol diacrylate, buthylene glycol dimethacrylate, buthylene glycol
 30 diacrylate, neopentyl glycol dimethacrylate, neopentyl glycol diacrylate, 1,3-butanediol dimethacrylate, 1,3-butanediol diacrylate, 1,4-butanediol dimethacrylate, 1,4-butanediol diacrylate, 1,6-hexanediol dimethacrylate, 1,6-hexanediol diacrylate, di-2-methacryloxyethyl-hexamethylene dicarbamate, di-2-methacryloxyethyl-

trimethylhexamethylene dicarbamate, di-2-methacryloxyethyl-dimethylbenzene
 dicarbamate, di-2-methacryloxyethyl-dimethylcyclohexane dicarbamate, methylene-
 bis-2-methacryloxyethyl-4-cyclohexyl carbamate, di-1-methyl-2-methacryloxyethyl-
 hexamethylene dicarbamate, di-1-methyl-2-methacryloxyethyl-
 5 trimethylhexamethylene dicarbamate, di-1-methyl-2-methacryloxyethyl-
 dimethylbenzene dicarbamate, di-1-methyl-2-methacryloxyethyl-dimethylcyclohexane
 dicarbamate, methylene-bis-1-methyl-2-methacryloxyethyl-4-cyclohexyl carbamate,
 di-1-chloromethyl-2-methacryloxyethyl-hexamethylene dicarbamate, di-1-
 chloromethyl-2-methacryloxyethyl-trimethylhexamethylene dicarbamate, di-1-
 10 chloromethyl-2-methacryloxyethyl-dimethylbenzene dicarbamate, di-1-chloromethyl-
 2-methacryloxyethyl-dimethylcyclohexane dicarbamate, methylene-bis-2-
 methacryloxyethyl-4-cyclohexyl carbamate, di-1-methyl-2-methacryloxyethyl-
 hexamethylene dicarbamate, di-1-methyl-2-methacryloxyethyl-
 trimethylhexamethylene dicarbamate, di-1-methyl-2-methacryloxyethyl-
 15 dimethylbenzene dicarbamate, di-1-methyl-2-methacryloxyethyl-dimethylcyclohexane
 dicarbamate, methylene-bis-1-methyl-2-methacryloxyethyl-4-cyclohexyl carbamate,
 di-1-chloromethyl-2-methacryloxyethyl-trimethylhexamethylene dicarbamate, di-1-
 chloromethyl-2-methacryloxyethyl-dimethylbenzene dicarbamate, di-1-chloromethyl-
 2-methacryloxyethyl-dimethylcyclohexane dicarbamate, methylene-bis-1-
 20 chloromethyl-2-methacryloxyethyl-4-cyclohexyl carbamate, 2,2-bis(4-(2-hydroxy-3-
 methacryloxy)phenyl)propane (BisGMA), 2,2'-bis(4-methacryloxyphenyl)propane,
 2,2'-bis(4-acryloxyphenyl)propane, 2,2'-bis[4(2-hydroxy-3-acryloxyphenyl)propane,
 2,2'-bis(4-methacryloxyethoxyphenyl)propane, 2,2'-bis(4-acryloxyethoxyphenyl)-
 25 propoxyphenyl)propane, 2,2'-bis(4-methacryloxydiethoxyphenyl)-propane, 2,2'-bis(4-
 acryloxydiethoxyphenyl)propane, 2,2'-bis[3(4-phenoxy)-2-hydroxypropane-1-
 methacrylate]propane, 2,2'-bis[3(4-phenoxy)-2-hydroxypropane-1-acrylate]propane
 and mixtures thereof.

The matrix may also be made of crosslinkable monomers or polymers such as ε-
 30 caprolactone, polycaprolactone, polylactides, polyhydroxyproline, and other
 biopolymers as well as polyamides, polyurethane, polyethylene, polypropylene, other
 polyolefins, polyvinyl chloride, polyester, polyether, polyethyleneglycol,
 polysaccharide, polyacrylonitrile, poly(methyl methacrylate), phenol-formaldehyde,

melamine-formaldehyde, and urea-formaldehyde. The matrix may naturally also consist of a mixture of a monomer(s) and a polymer(s).

Dendrimers having 5 to 35 functional groups such as methacrylate or acrylate groups may also be used. Multifunctionality forms highly cross-linked matrix and decreases the creep of the polymer in the long-term use. Examples of suitable dendrimers are given for example in US 5,834,118 (incorporated herein by reference). Dendrimers may particularly be starburst or hyperbranched methacrylated polyesters.

According to an embodiment of the invention, the matrix is selected from the group consisting of methyl methacrylate, hydroxyethyl methacrylate, urethan dimethacrylate, triethylene glycol dimethacrylate, 2,2-bis(4-(2-hydroxy-3-methacryloxy)phenyl)propane, polymethyl methacrylate, starburst methacrylated polyesters, hyperbranched methacrylated polyesters and mixtures thereof.

A typical polymer in dental applications at the moment is polymethyl methacrylate (PMMA), especially PMMA having a molecular weight between 13 000 and 996 000 g/mol. More preferably the molecular weight is between 20 000 and 300 000 g/mol, such a molecular weight allowing an especially easy formation of a dense polymer matrix for the finished composite. It is naturally also possible to use mixtures of PMMA's having different molecular weights.

The curing of the matrix band according to the present invention is performed by a known curing process suitable for the selected matrix. The curing may be induced for example by electromagnetic radiation selected from the group consisting of visible light, ultra-violet light, blue light and laser irradiation. According to another embodiment, said matrix is autopolymerizable and the curing is induced by applying an activator on the matrix band. It is also possible to use matrixes that are stored in low temperatures (under room temperature or below 0°C) after manufacturing and that autopolymerize once the temperature is increased to room temperature. The preferable curing initiation is obtained by radiation with blue light or by laser by help of initiators and activators for the polymerization and/or crosslinking.

The matrix band according to the present invention may further comprise particulate filler material, such as inert glass, bioactive glass, metal oxides, ceramics, polymers and mixtures thereof. Metal oxides may for example be used as radio or X-ray opaque materials or as coloring materials. It is for example possible to make the matrix band

such that it is not further necessary to coat it with another material to make the final outer surface of the dental restoration.

5 The thickness and stiffness of the matrix band may be varied according to the intended application of said matrix. The variations are well known to a person skilled in the art and it is possible to affect the thickness and stiffness of the matrix band by varying the fibers, their orientation and the nature of the matrix. Typically, the thickness of the matrix band is between 0,05 and 1,5 mm. The cross-section of a matrix band need not to be constant, it may for example be thinner in its edges. The variations in thickness and stiffness affect the mechanical properties of the matrix band and the resulting dental restoration.

10 The matrix band can be made for example of a glass fiber weave having a thickness of 0,06 mm that has been pre-impregnated as described in patents US 5,846,640 and US 6,197,410 (herein incorporated in reference). The matrix band is placed to cover the axial surfaces of a tooth. The filling composite that is applied into the cavity is becoming into contact with the matrix band and after curing of the matrix, it will be attached to the filling composite. The matrix band remains on the axial surfaces of the tooth and will usually be covered with a layer of a filling composite to form a polishable and tooth colored surface on the matrix band. The matrix band behaves as a capsule on the tooth and protects the remaining parts of tooth, such as cusps, against fractures.

25 The present invention also relates to a dental restoration kit comprising a matrix band according to the present invention, a restorative dental composite and an adhesive. By restorative dental composite it is meant normal tooth filling material. The adhesive is used to attach the matrix band to the tooth to be restored, although the matrix band may be sticky in itself and not necessary need separate adhesive. In general, adhesives are however used. The kit may further comprise an applicator device for positioning said matrix band into place. The matrix band may also be pre-shaped in the form of a dental restoration, a dental crown or a dental bridge, for a more convenient use. It is possible to pre-shape the matrix band to any form and size.

30 The invention further concerns a prepreg comprising fibers and a matrix, at least a proportion of said matrix being at least partially uncured, for use as a dental matrix band. The examples of suitable materials for fibers and matrix given above apply to

this embodiment of the invention also. The prepreg according to the present invention may also be used in all the applications mentioned for the matrix band in this specification.

5 The present invention yet further relates to the use of a matrix band according to the present invention for the manufacturing of a dental restoration, a dental bridge or a dental crown. In these uses, the matrix band forms an integral part of the finished dental restoration, dental bridge or dental crown.

10 The present invention still relates to the use of a matrix band according to the invention in dental and medical applications. Said application may be selected for example from dental restoration, dental bridge, dental crown, dental restorations and endodontic treatment.

15 The matrix band according to the present invention may further be used as encapsulation material of parts of fibre-reinforced composite bridges, as temporary isolation device during endodontic treatment, as a framework for veneering composite resins of dental bridges and crowns, as a repair material for dental restorations, or as an individually shaped supporting splint of extremities (orthose) like arms or legs.

20 Some of the above-mentioned uses are discussed more in detail in connection with the drawing below. By temporary isolation device during endodontic treatment, it is meant to use the matrix band according to the present invention to prevent saliva for entering the root canal. Indeed, saliva should not enter said root canal, which is difficult to prevent in cases where the tooth is broken down to the level of the gingiva. The matrix band is temporarily positioned around the end of the root, in order to elevate its upper end to prevent the entering of saliva into the root canal, during the treatment. The matrix band according to the present invention may further be used in any other dental restorations where it is desirable to increase the strength of the finished restoration.

25 The matrix band according to the present invention may also be used as an individually shaped supporting splint of extremities like arms or legs, instead of traditional plaster bandages, for example. For instance, when a fracture of bone tibia in leg needs to be supported for the healing period, a traditionally used means is based on using plaster.

30 The matrix band according to the present invention can be used to give support for the fractured long bones. In applications of supporting the extremities, it is preferred to

have a thickness of 5 mm for the prepreg. After the prereg has been cured, a light and durable supporting splint is formed for said extremity.

In this specification, except where the context requires otherwise, the words "comprise", "comprises" and "comprising" means "include", "includes" and
5 "including", respectively. That is, when the invention is described or defined as comprising specified features, various embodiments of the same invention may also include additional features. Also, the reference signs should not be construed as limiting.

The invention is described below in greater detail by the following, non-limiting
10 drawings.

BRIEF DESCRIPTION OF THE DRAWING

Figure 1 illustrates schematically the use of a matrix band according to a first embodiment of the invention.

Figure 2 illustrates schematically the use of a matrix band according to a second
15 embodiment of the invention.

Figure 3 illustrates schematically the use of a matrix band according to a third embodiment of the invention.

Figure 4 illustrates schematically the use of a matrix band according to a fourth embodiment of the invention.

20 Figure 5 illustrates schematically a device for placing a matrix band according to the invention.

Figure 6 illustrates schematically the use of a matrix band according to a fifth embodiment of the invention.

25 Figure 7 illustrates schematically the use of a matrix band according to a sixth embodiment of the invention.

Figure 8 illustrates the enclosed Example.

DETAILED DESCRIPTION OF THE DRAWING

Figure 1 illustrates schematically the use of a matrix band according to a first embodiment of the invention. The drawing illustrates a premolar tooth 1 having mesio-distal cavity 2 to be filled with the restorative composite resin (not shown). A fiber-reinforced composite matrix band 3 is placed around the tooth 1 offering support for the restorative composite resin to be applied to the cavity 2. When the restorative composite resin is cured, the composite resin is bonded to the matrix band 3 that will remain as a part of tooth-filling system. Approximal contact to the tooth 4 behind the restored premolar tooth 1 remains without gap formation because the matrix band 3 is not removed from the tooth 1 after curing the composite resin.

- 10 Figure 2 illustrates schematically the use of a matrix band according to a second embodiment of the invention. In this embodiment, a matrix band is used in a fiber composite bridge. The matrix band 5 is placed over of a bridge to encapsulate and protect the fibers of the framework 6.

15 To protect the fibers of a continuous unidirectional fiber composite framework 6 of a bridge on abutment teeth 7 and 8, a matrix band 5 is placed on the fibers of the framework 6. The matrix band 5 is here shown above the framework 6 for sake of clarity. The matrix band 5 forms, after curing, a capsule on the framework fiber – tooth system. In addition to the protection effect of the matrix band 5, the matrix band 5 also transfers stresses to larger surface area of the abutment teeth 7, 8 and thus reduces the debonding stresses. The matrix band 5 is preferably covered with a layer of filling composite resin where there is room and need for the composite material in the occlusion.

25 Figure 3 illustrates schematically the use of a matrix band according to a third embodiment of the invention. More precisely, the Figure illustrates a fractured tooth repaired with a crown supported by a matrix band. Firstly, a matrix band 10 was placed on the root of a premolar 9 and cured. An artificial crown 11 was added inside the matrix band 10 and formed to the anatomical shape of a crown. After the material of the crown 11 was cured, it was attached to the matrix band 10 that supports the crown-root-system. A layer of a restorative composite resin 12 was then placed over the matrix band 10 to offer a polishable surface for the finished crown.

30 Figure 4 illustrates schematically the use of a matrix band according to a fourth embodiment of the invention, in endodontic treatment to protect the root canal from

saliva contamination during the treatment. A premolar 13 needing endodontic treatment is firstly restored by a matrix band according to the present invention, thus forming a funnel 14 that prevents the saliva from entering the root canal 15. The thus formed funnel 14 allows aseptic endodontic treatment to be performed in a manner known *per se*, with endodontic instruments 16.

Figure 5 illustrates schematically a device for the positioning of a matrix band according to the invention. The matrix band 17 is arranged to a device 18 that allows the easy positioning of said matrix band 17 on the tooth 19.

Figure 6 illustrates schematically the use of a matrix band according to a fifth embodiment of the invention. More specifically, the Figure illustrates a matrix band 20 according to the present invention in the manufacturing of a mesial filling of a molar tooth 21. In this embodiment, the matrix band 20 is used as a partial covering in the restoration of a decayed molar tooth 21 needing a mesial filling 22. The matrix band 20 is placed on the tooth and cured. When the filling material is cured, it attaches to the matrix band 20 thus forming a filling-matrix band-system that supports the tooth against new fractures.

Figure 7 illustrates schematically the use of a matrix band according to a sixth embodiment of the invention. The matrix band 23 is used for supporting a fractured tibia bone in a leg 24 during the healing of the fracture. The matrix band 23, after curing, forms a light and durable support for the leg.

EXPERIMENTAL PART

The matrix band according to the present invention was tested in a dental restoration. The resulting restoration was tested against cusp fracture and compared to the cusp fracture of a restoration made in a conventional manner.

A buccal cusp of a premolar tooth was drilled away and restored with 250 (3M Espe) One restoration was manufactured without a matrix band according to the present invention (A) and one restoration was manufactured with a matrix band according to the present invention (B).

The repaired cusps were then loaded in 45° with a material testing machine (Model LRX, Lloyd Instrumetns) and the results are shown in Figure 8. It can be seen that the

tooth having a matrix band according to the present invention (B) was approximately 30 % stronger than the tooth without said matrix band (A).

CLAIMS

1. A matrix band, **characterized** in that it consists essentially of fibers and a matrix, at least a proportion of said matrix being at least partially uncured.
2. Matrix band according to claim 1, **characterized** in that a proportion of said
5 matrix is in a cured form.
3. Matrix band according to claim 1 or 2, **characterized** in that said matrix is selected from the group consisting of methyl methacrylate, hydroxyethyl methacrylate, urethan dimethacrylate, triethylene glycol dimethacrylate, 2,2-bis(4-(2-hydroxy-3-methacryloxy)phenyl)propane, polymethyl methacrylate, starburst methacrylated
10 polyesters, hyperbranched methacrylated polyesters and mixtures thereof.
4. Matrix band according to any of the preceding claims, **characterized** in that said fibers are selected from the group consisting of inert glass fibers, bioactive glass fibers, silica fibers, quartz fibers, ceramic fibers, carbon/graphite fibers, aramid fibers, ceramic fibers, poly(p-phenylene-2,6-benzobisoxazole) fibers, poly(2,6-diimidazo(4,5-
15 b4',5'-e)pyridinylene-1,4(2,5-dihydro)phenylene fibers, polyolefin fibers, fibers prepared from copolymers of olefins, polyester fibers, polyamide fibers, polyacrylic fibers, sol-gel processed silica fibers, collagen fibers, cellulose fibers, modified cellulose fibers and mixtures thereof.
5. Matrix band according to any of the preceding claims, **characterized** in that
20 said fibers are in the form of continuous fibers, chopped fibers, mat, sheet or mixtures thereof, and in that they are oriented in one, two, three or four directions, randomly or mixtures thereof.
6. Matrix band according to any of the preceding claims, **characterized** in that it further comprises particulate filler material.
- 25 7. Matrix band according to claim 6, **characterized** in that said particulate filler material is selected from the group consisting of inert glass, bioactive glass, metal oxides, ceramics, polymers and mixtures thereof.
7. A dental restoration kit comprising a matrix band according to any of the claims 1-7, a restorative dental composite and an adhesive.

8. The kit according to claim 7, **characterized** in that it further comprises an applicator device.

9. The kit according to claim 7 or 8, **characterized** in that said matrix band is pre-shaped in the form of a dental restoration, a dental crown or a dental bridge.

5 10. A prepreg comprising fibers and a matrix, at least a proportion of said matrix being at least partially uncured, for use as a dental matrix band.

11. Use of a matrix band according to any of the claims 1-7 for the manufacturing of a dental restoration, a dental bridge or a dental crown.

10 12. Use according to claim 11, **characterized** in that said matrix band forms an integral part of the finished dental restoration, dental bridge or dental crown.

13. Use of a matrix band according to any of the claims 1-7 in dental and medical applications.

14. Use according to claim 13, **characterized** in that said application is selected from dental restoration, dental bridge, dental crown and endodontic treatment.

ABSTRACT

The invention relates to a matrix band that is characterized in that it comprises fibers and a matrix, at least a proportion of said matrix being at least partially uncured. The invention further relates to a dental restoration kit, a prepreg and the use of said matrix band.

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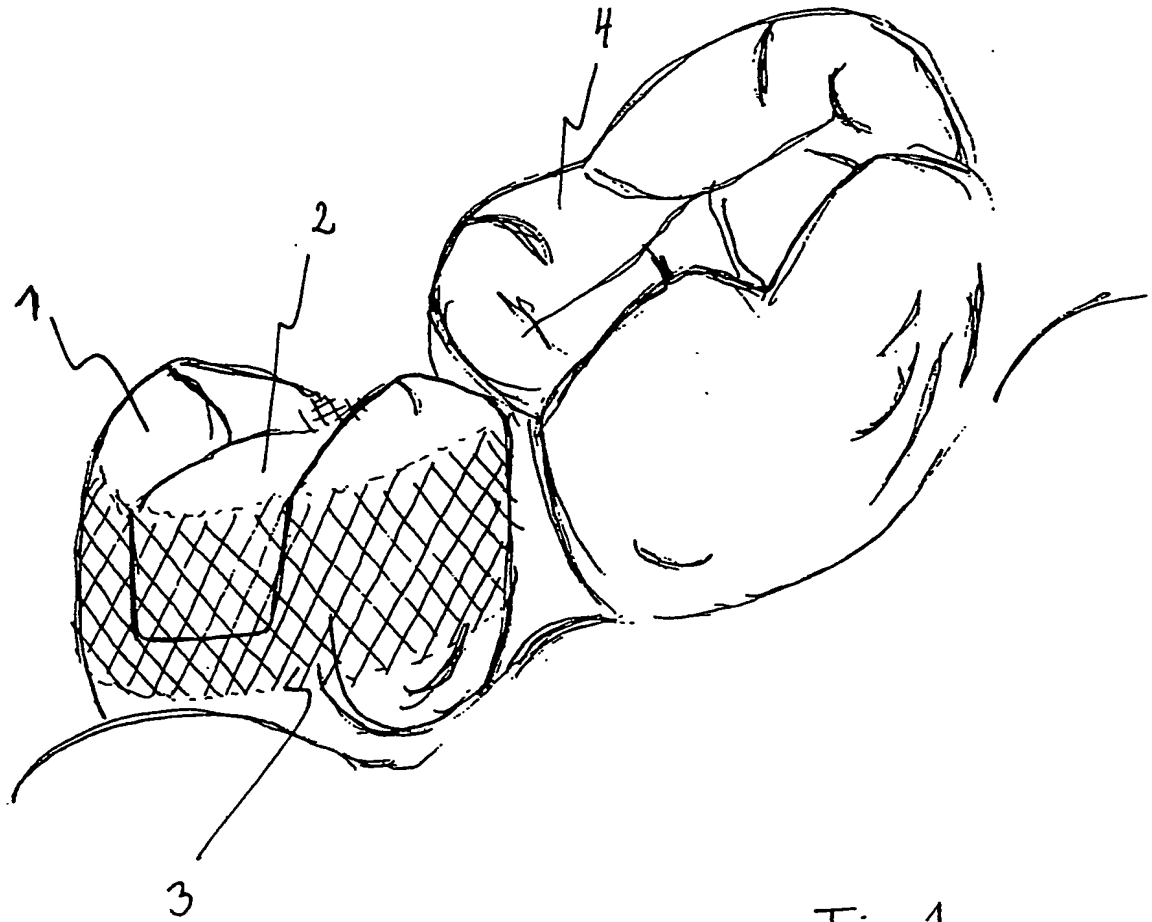


Fig. 1

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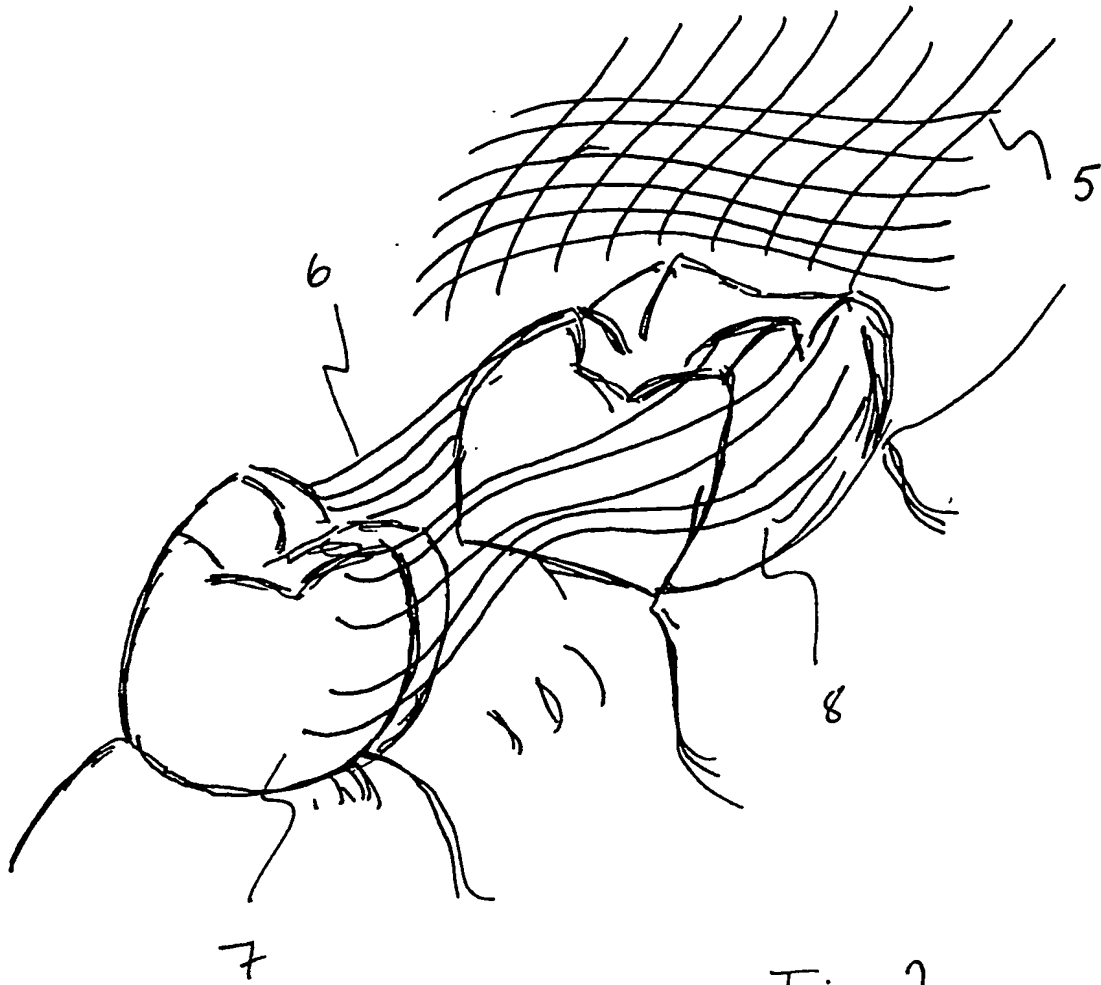


Fig. 2

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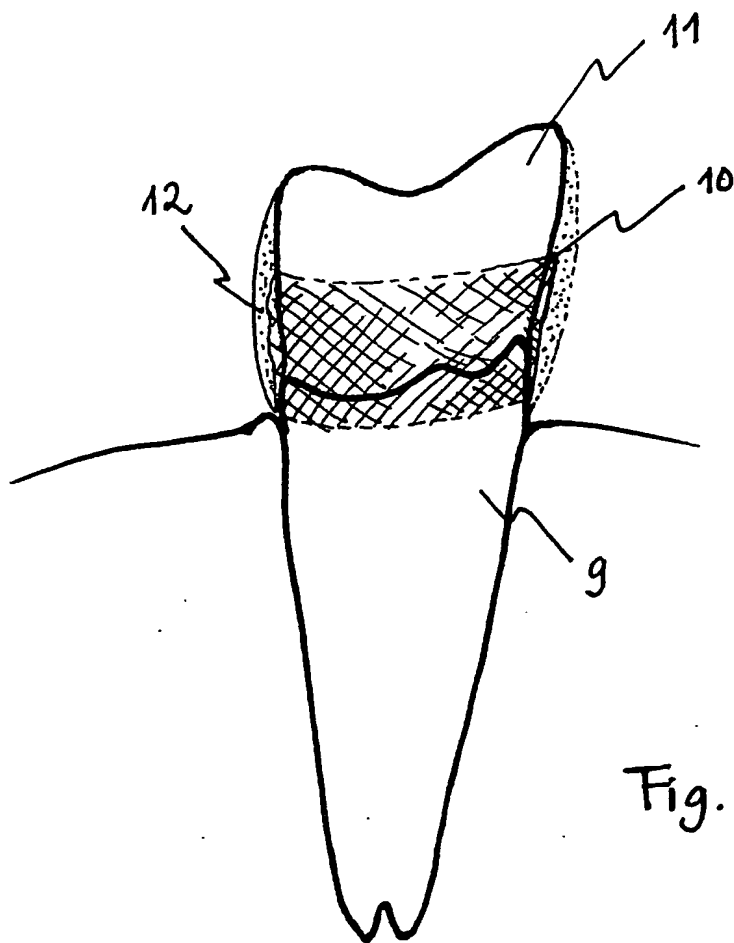


Fig. 3

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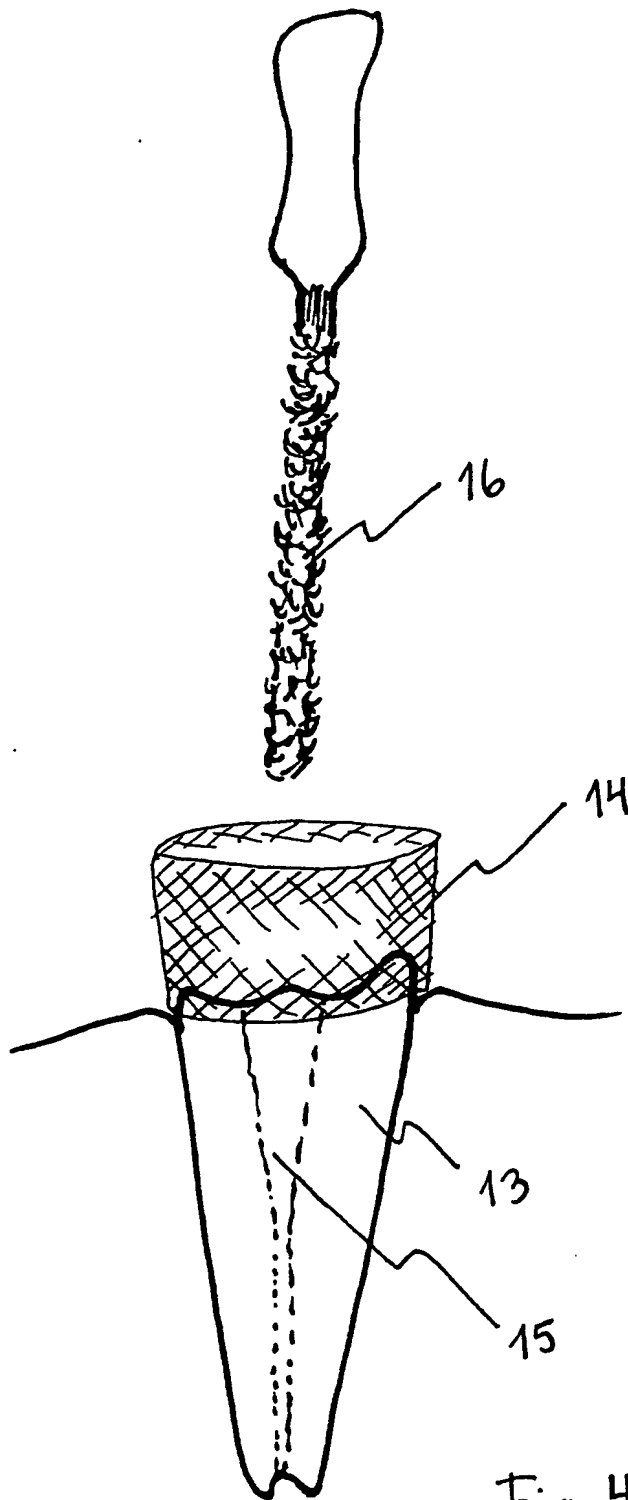


Fig. 4

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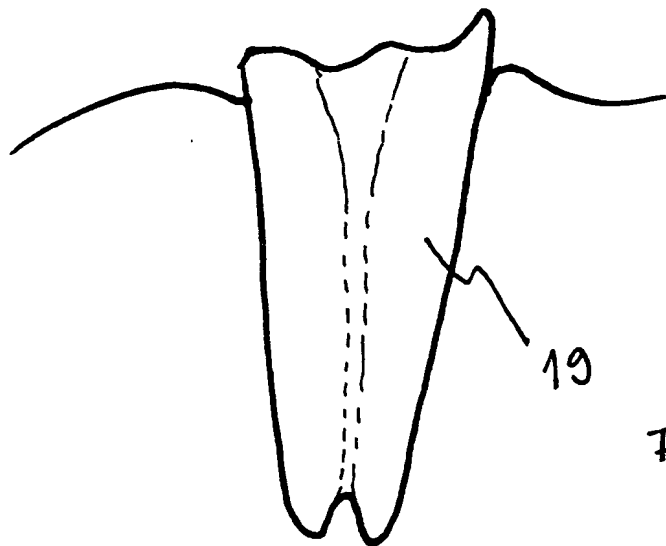
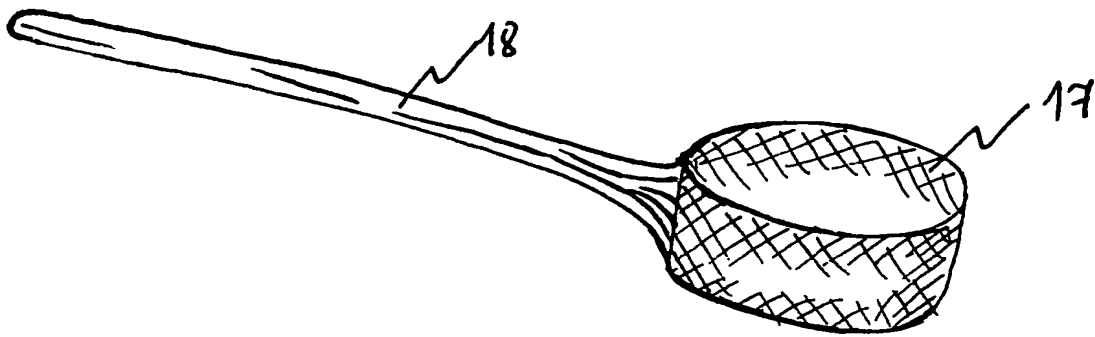
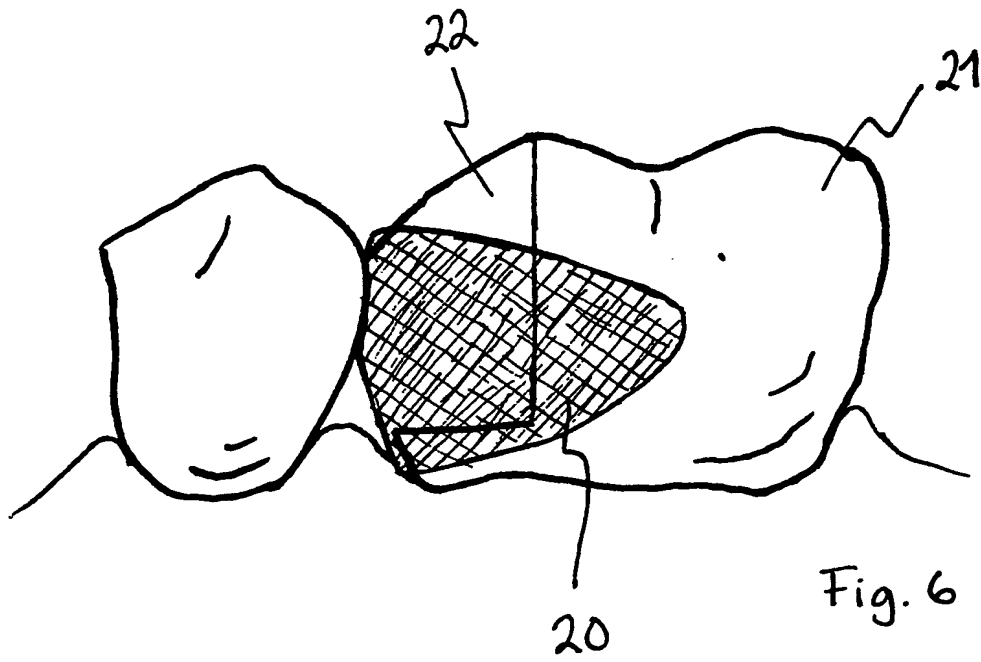


Fig. 5

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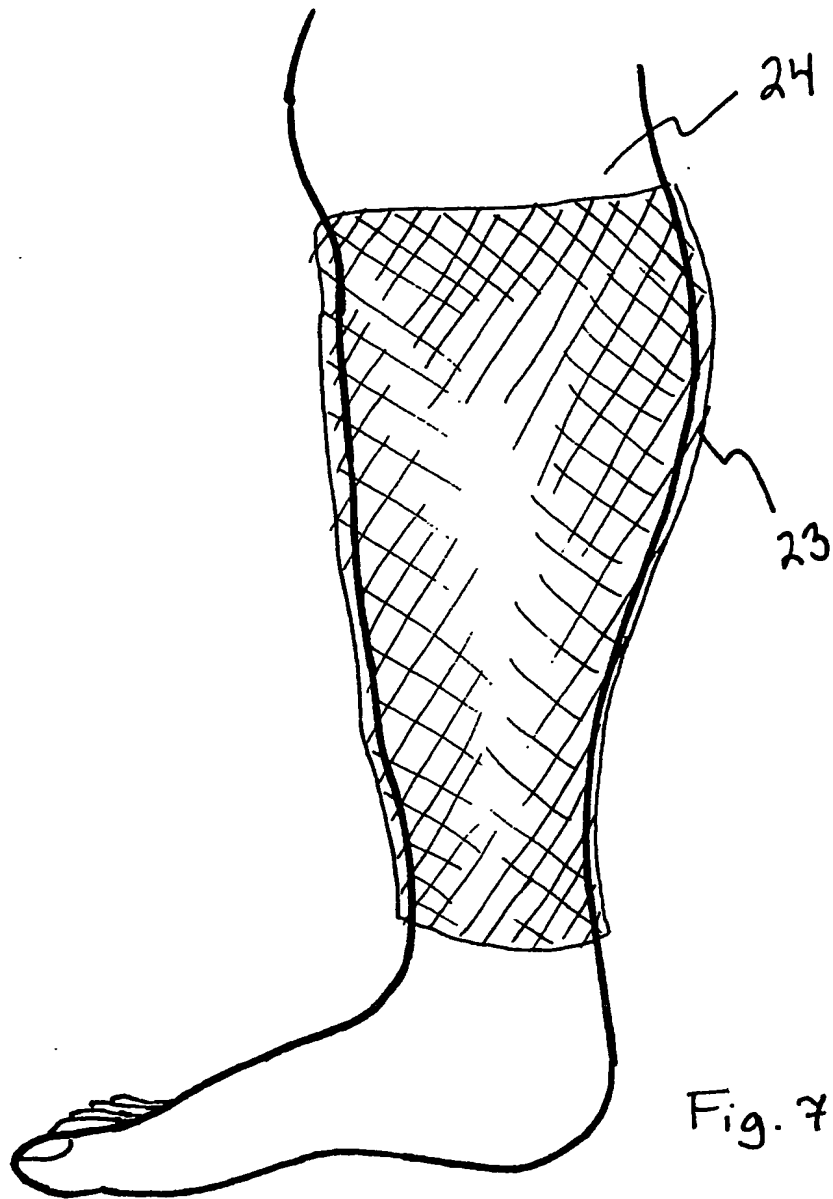


Fig. 7

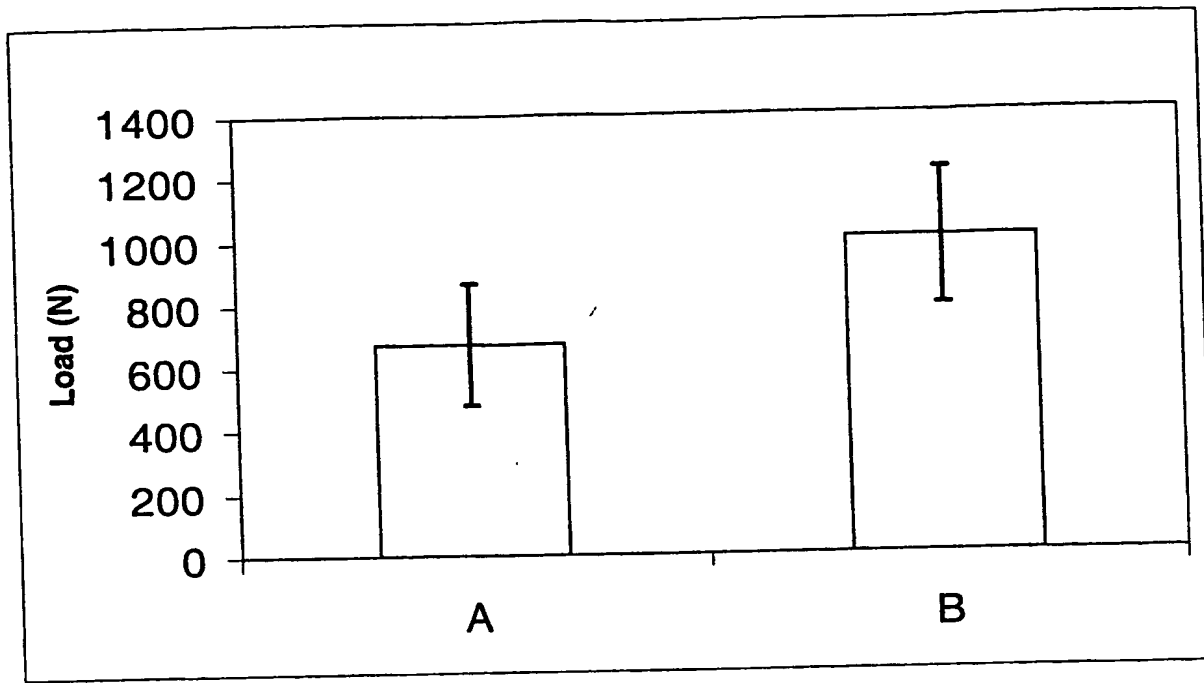


Fig. 8